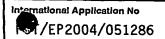
INTERNATIONAL SEARCH REPORT



A. CLASSIFICATION OF SUBJECT MATTER IPC 7 D06N3/08 D06N7/00

B32B3/30

B32B5/20

B29C59/04 B32B27/12 B29C59/16

B32B31/00

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

 $\begin{array}{ll} \mbox{Minimum documentation searched} & \mbox{(classification system followed by classification symbols)} \\ \mbox{IPC} & 7 & D06N. & B29C & B32B \\ \end{array}$

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 491 616 A (SCHMIDLE CLAUDE J ET AL) 1 January 1985 (1985-01-01)	1,21,22
	column 3, line 10 - column 4, line 8; claims; figures 1-3	
A	US 4 608 294 A (COURTOY JEAN-FRANCOIS ET AL) 26 August 1986 (1986-08-26) claims; figures 1-6; example 1	1,21,22
Α	US 4 298 646 A (HAEMER LAURENCE F ET AL) 3 November 1981 (1981-11-03) cited in the application column 1, line 48 - line 59 column 3, line 11 - column 11, line 29; claims; figures	1,21,22
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χ Patent family members are listed in annex.
 "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art. "&" document member of the same patent family
Date of mailing of the international search report 02/11/2004 Authorized officer Kanetakis, I

INTERNATIONAL SEARCH REPORT

International Application No EP2004/051286

		F=7/EP2004/051286
	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	
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A	US 2001/002293 A1 (BURNS ALONZO M ET AL) 31 May 2001 (2001-05-31) paragraph '0051!; claims	1,21,22
Ρ,χ	WO 03/057458 A (DOMCO TARKETT INC) 17 July 2003 (2003-07-17) the whole document	1,21,22
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